

# **Type Approval Certificate**

This is to certify that the undernoted product(s) has/have been tested with satisfactory results in accordance with the relevant requirements of the Lloyd's Register Type Approval System.

This certificate is issued to:

**PRODUCER** 

SERTO AG

Langfeldstrasse 117 8500 Frauenfeld Switzerland

**DESCRIPTION** 

SERTO metric brass bite type compression ferrule tube unions in conjunction

with copper pipes

**TYPE** 

SERTO 4000 Series / Program Ms-M

**APPLICATION** 

For use as general purpose in piping systems for liquids or gases compatible with the materials of construction on board of ships classed or intended for

classification with Lloyd's Register.

**Restrictions:** 

-Pressure piping systems that are required to remain operational after a fire

casualty

**RATINGS** 

For copper pipes pipe sizes: Ø 2 -35 mm Nominal pressure up to: 250 – 16 bar\*

Temperature range: - 40°C to + 180°C

For temperatures exceeding 120°C the max. pressure is to be reduced to 75 %.

**OTHER CONDITIONS** 

\*) The minimum pipe thicknesses are to be in compliance with the Rules.

The manufacturer's installation instruction is to be sought.

**STANDARDS** 

Lloyd's Register's Rules and Regulations for the Classification of Ships, 2013.

Certificate No.

14/20006

**Issue Date** 

16 January 2014

**Expiry Date** 

15 January 2019

Sheet

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Torsten Schroeder Hamburg Technical Support Office Lloyd's Register EMEA

Lloyd's Register EMEA

71 Fenchurch Street, London EC3M 4BS

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"This Certificate is not valid for equipment, the design, ratings or operating parameters of which have been varied from the specimen tested. The manufacturer should notify Lloyd's Register EMEA of any modification or changes to the equipment in order to obtain a valid certificate."

The Design Appraisal Document No. HDS/ENS 30344-14, Issue No. 0 and its supplementary Type Approval Terms and Conditions form part of this Certificate.

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HTS/ENS 30344-14



# Marine Design Appraisal Document

Lloyd's Register EMEA **Hamburg Technical Support Office** Am Sandtorkai 41 20457 Hamburg

16 January 2014

Date

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E-mail: hamburg-technical-support@lr.org

Please quote this reference number on all future communications HPC 1210436/30344-14/TS/hu

## THE LLOYD'S REGISTER'S TYPE APPROVAL SYSTEM, 2002 **ISSUED TO: SERTO AG** FOR: SERTO 4000 SERIES / PROGRAM MS-M TYPE APPROVAL CERTIFICATE NO. 14/20006

The undernoted documents have been reviewed for compliance with the requirements of the Lloyd's Register's Type Approval System, 2002 and this Design Appraisal Document forms part of the Certificate.

### **COMMENTS**

- For essential systems as required by the Rules the manufacturer's material certificate may be acceptable. 1.
- 2. The copper pipe dimensions are to be in compliance with Part 5, Chapter 12, Section 3 of the Rules.
- The manufacturer's list of chemical resistance of piping components is to be observed. 3.
- Copper pipes are particularly susceptible to perforation by corrosion / erosion and should only be used 4. for low water velocities and where there is no excessive local turbulence.

#### **DRAWINGS**

Drawing-No.

Title Rev.

Set of sectional drawings for several pipe coupling sizes

FINAL ACCEPTANCE OF ACTUAL ITEM(S) DEPEND(S) ON SATISFACTORY SURVEY AND TESTING

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### APPROVAL DOCUMENTATION

Form 2571

Application for Type Approval

4M

SERTO Catalogue Brass M 4m.1-4M.96

06.03.2013 15/2013

Appendix a, (a.17, a.18) Technical information. Installation instruction

## **TEST REPORTS**

HPC 1210436

LR-Visit Report - Inspection and surveillance of production facilities in

18.07.2013

Aadorf / Switzerland including witnessing of performed tests for Nitrogen leakage, burst pressure, re-assembly, pull-out for SERTO Brass-M tube unions size ø 6 x 1mm, ø 15 x 1.5 mm and ø 28 x 2

K079/13

Combined pressure pulsation and vibration tests of compression 21.11.2013 ferrule unions according to IACS P2.11.5.5.3 for Brass-M compression

ferrule unions with CuDHP pipes sizes OD 6 mm, OD 15 mm and OD

28 mm

11-11

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## Supplementary Type Approval Terms and Conditions

Type Approval certifies that a representative sample of the product(s) referred to herein has/have been found to meet the applicable design criteria for the use specified herein. It does not mean or imply approval for any other use, nor approval of any product(s) designed or manufactured otherwise than in strict conformity with the said representative sample.

Type Approval is based on the understanding that the manufacturer's recommendations and instructions and any relevant requirements of the Rules and Regulations are complied with.

Type Approval does not eliminate the need for normal inspection and survey procedures required by the Rules and Regulations.

Lloyd's Register EMEA reserves the right to cancel or withdraw this Type Approval Certificate in accordance with the LR Type Approval System Procedure.

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